

THE TAILOR MADE ITALIAN EXPERIENCE

## Regioni d'Italia: Marche



The Marche is a region of central Italy bordered by Emilia Romagna and the Republic of San Marino to the north, Abruzzo and Lazio to the south, Adriatic Sea to the east, and Tuscany and Umbria to the west . The main town of the region, Ancona, is an important part of the Adriatic Sea.

The Marche has a population of 1.4 million and a population density of 158 inhabitants per square kilometer.

The Marche offers a rich and varied landscape, from the elevated peaks of the Apennines to the long beaches of the Adriatic coast through an expanse of hills that separates the two.

69% of the Marche's territory is covered by hills, mountains and plains.

The Vettore Mountain stands at 2478 metres tall and the highest summit of the region is Monti Sibillini.

The Marche contains numerous rivers. The longest is the Metauro, formed by the junction of two rivers, the Meta and the Auro, and flows into the Adriatic near Fano.

Originating in the Ice Age, the single natural lake of the region is the lake of Pilato.

The Marche, however, is also a coastal region; visitors will be pleased to discover more than 180 km of coast

## Marche, things to do



The Marche is still a relatively unknown region that offers rich natural and cultural characteristics.

With ample nature, art and culture, nothing is lacking in the Marche.

In this region the natural richness and variety blends the city, districts, palaces and religious buildings creating a highly artistic and architectural atmosphere.

The Marche can be distinguished by its variety of landscapes. As in Abruzzo, Marche is a land of contrasts between the sea, mountains and hills. This wonderful landscape has inspired many writers and poets, including Leopardi, Dante and Carducci.

The Marche is an ideal destination for those who love the sea. The coast, along which visitors can discover alternating small fishing villages and bathing locations, extends for 180 kilometers.

This region offers also an extraordinary cultural and artistic heritage including 500 squares, countless important monuments, a hundred artistic art centres, thousands of churches, 163 sanctuaries, 34 archaeological sites and 71 historical theatres.

The link between the Marche and past and its traditions remains very clear; visitors should not forget that the historical background is derived from the splendid centres of the antique city (including the celebrated Quintana di Ascoli Piceno).

## Getting there

The Marche is accessible by several routes:

- By air: the principal airport of the region is Aerdorica di Ancona – Falconara, which is used by both national and international flights.
- By train: the main rail line is Bologna-Ancona-Pescara-Brindisi.
- By car: coming from the north of Italy, visitors should follow the A14 along the coast passing by Pesara, Fano, Senigallia, Ancona and Civitanova Marche.



## Our Tours

### The endless beauty of Le Marche

*Visit the beautiful cities of art in Le Marche through our resort and finest restaurants*



Our offer “Discover the endless beauty of the Marche region” gives you the opportunity to visit 2 cities of art (minimum stay 3 nights), tasting the most delicious local food. Visit Urbino, the birthplace of Raffaele Sanzio and renowned for the Palazzo Ducale, Ascoli Piceno with its old town completely tiled in travertine ceramics; Macerata, where you can visit the Sferisterio, a unique theatre structure for its architectural genre; Amandola, founded by the union of three castles, as proof of its cultural heritage.



The tour will provide our customers with everything they need; in addition, you can experience a fantastic day truffle hunting with experts and their dogs in local woodland or quad biking tours.

But we'd like to help you get under Le Marche's skin, meeting local artisans and experiencing the true flavour of rural life. Don't miss the chance to sit down and sample local wines and enjoy the pleasure of a refined cookery, provided in luxury restaurants with an extraordinary service. Book now your accommodation in one of our 5 stars hotels, provided with every comforts like golf clubs and relaxing spas.

Ask for your customized tour, filling in the form at the bottom of the page. Prices start from € 150 for a double bedroom (breakfast included).

## Customize your trip with our exclusive offers:



Truffle Hunting in Le Marche: When you visit Le Marche you will inevitably be struck by the wonderful bucolic landscape, the rich cultural heritage, the historic architecture and the quality of the local produce. With the help of friends who were born and raised in the area, are extremely passionate about nature and the traditional Le Marche way of life we are pleased to offer you the following excursions that will allow you to experience and better understand why life here has remained unchanged for centuries. Experience fantastic day truffle hunting then take part in a cookery course using your own truffles and tasting good wine.

Meat tour: we are pleased to offer you a tasty food tour that will allow you to learn more about methods of meat curing.

Wine tour: discover the best wine cellars where you can sample Verdicchio dei Castelli di Jesi, Rosso Conero e Rosso Piceno, Lacrima di Morro d'Alba e Vernaccia di Serrapetrona.

Beauty & Wellness Center – Our spa *holidays* are all about wellbeing. Treat yourself to a wonderful spa break and you'll feel – and look – great. Book a lovely spa *holiday* with us ! Choose between our options: body and face massage, peeling, anti-age and anti-cellulite treatments, sauna, steam room, solarium and other special treatments.

Golf Breaks – enjoy your break playing golf. We will offer you the best golf courses of the region.

Vintage car experience: Enjoy the thrill of a classic **car** hire such as Ferrari, Alfa Romeo, Mini, Fiat, Maserati, Lancia through the glorious countryside of Umbria.

Quad biking experience – If you want a truly amazing experience on your holiday in Le Marche, then you should try a Quad-biking trip deep into nature and the local countryside. The bike's versatility combined with the knowledge of the guide and the stunning scenery, makes this a really exciting and exhilarating day out.

Vintage car experience: Enjoy the thrill of a classic **car** hire such as Ferrari, Alfa Romeo, Mini, Fiat, Maserati, Lancia through the glorious countryside of Le Marche.

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